

The MAC Pulse Valve series is designed to be a direct drop-in replacement for existing pulse technology. The MAC solution utilizes a long life, bonded-spool design, instead of the traditional diaphragm style. MAC also uses a balanced pilot valve that isolates the solenoid from airline contamination. Available with integral solenoid pilot as well as bleed pilot configurations.

Direct Drop-In

The MAC Pulse Valve is available with various adapter options. These adapter options allow the MAC valve to directly replace the diaphragm technology with our bonded spool technology without disturbing plumbing. The MAC bleed configuration works with existing remotely located solenoids.

Harsh Environment Compatible

An aluminum die-cast body, nitrile seals and an environmentally protected solenoid are standard features. Viton® seals are also available for extreme temperature environments and chemical resistance.

Maintenance

Lower cost of ownership through reduction in downtime due to high reliability. When necessary, maintenance is simplified with available spool kits.

Base Adapters*

M-PV001-01 - ASCO® / Flex-Kleen® 3/4" Adapter M-PV002-01 - Goyen[™]3/4" Adapter

M-PV003-01 - ASCO® 1" Adapter M-PV004-01 - Turbo[™] 1" Adapter M-PV005-01 - Goyen™1" Adapter

M-PV009-01 - ASCO®3/4" External Adapter

* Additional configurations available upon request



Spool Kits

Kit

Viton[®] K-PV001-05

Product Characteristics and Performance

Flow	Temp. Range Nitrile	Temp Range Viton	Pressure Range
24 Cv	0°F - 140°F	-20°F - 230°F	30 - 120 PSI
	-18°C - 60°C	-29°C - 110°C	2.07 - 8.27 bar



Configuration Options

Integral Pilot PV03B - XXX - 46L - DXXX - XXX = XXXX Remote Bleed PV03B - XXX - 46L - RBXX = XXXX

> **Modifications** see below

Remote Bleed

NPTF threads

15 BSPTR threads

BSPPL threads

Spool Type

- **Base Only**
- N.C. Main W/Memory Spring Viton® Seals Thru-out

Base Port Size & Thread Type

- **Basic Valve No Base** 3/4" NPTF MAC Base
- В 1" **NPTF MAC Base**
- C 3/4" BSPPL MAC Base
- D **BSPPL MAC Base**
- 3/4" BSPTR MAC Base **BSPTR MAC Base**

Int / Ext Pilot **Base Only**

Α **Internal Pilot**

Manual Operator

No Operator

Non Locking

- **External Pilot NPTF threads**
- C **External Pilot BSPPL threads**
- **External Pilot BSPTR threads**
- Ε Internal Pilot BSPPL threads
- Internal Pilot BSPTR threads

Solenoid Valve Options

46L - DXXX - XXX

			I
Voltage		Lead Wire Length	
DC		Α	18"
DA	24 VDC (5.4 W)	В	24"
EW	24 VDC(8.0 W)	С	36"
AC (Requires Modification)		D	48"
DD	24 VAC (7.3 W)	Е	72"
DP	48 VAC (5.8 W)	F	96"
EM	120 VAC (6.2 W)	J	External
GD	220 VAC (7.3 W)		Plug-In Lead

Pilot Only Options - Bodies and Assemblies

46LB-LR0-RBXX=XXXX (bleed pilot valve)

See options above and modifications below

46LB-LP0-DXXX-XXX=XXXX (solenoid operated pilot valve)

See options above and modifications below

Modifications - One Selection Required

PVVT Viton Seals

PVVR Viton Seals and AC Voltage - Rectified

PV01 Viton Seals, Silicone free grease

PV02 Viton Seals, Silicone free grease and AC Voltage - Rectified

PV03 Viton Seals, FDA food grade grease

PV04 Viton Seals, FDA food grade grease and AC Voltage - Rectified

Spool and Adapter Kits

K-PV001-05 Viton (includes seals and spring)

N-PV001-01 Solenoid Adapter Plate

N-PV001-02 Remote Bleed Adapter Plate

N-PV002-01 PV03 Check Stem Kit

Electrical Connector

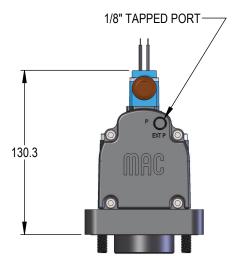
- Grommet
- **Grommet w/Diode** BK
- Metal Conduit 1/2"
- CN* Metal Conduit w/Ground 1/2"
- JA * Square Plug-in
- JB Rectangular Plug-in
- JC * Square Plug-in w/Light
- Rectangular Plug-in w/Light
- JJ * **Square Male Only**
- **Rectangular Male Only** JM
- KA* Mini Plug-in
- Mini Plug-in w/Diode KB
- KD Mini Plug-in w/Light
- Mini Plug-in w/Light & Diode KE
- KC Mini Plug-in w/LED & Diode
- KJ* Mini Plug-in Male Only
- Mini Plug-in Male Only w/Diode



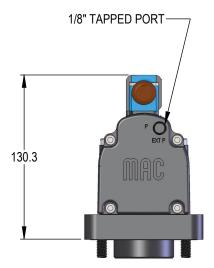
^{* (}Connectors available with AC voltagerequires modification)

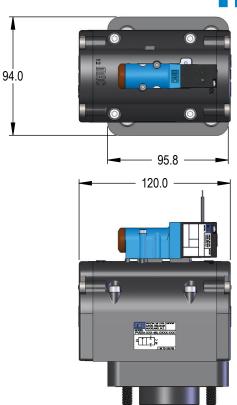


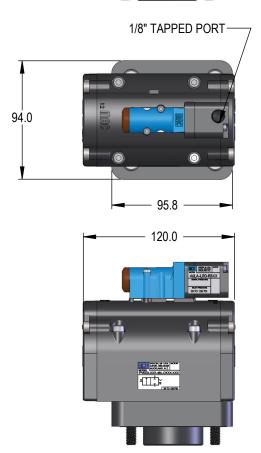
PV03 with Solenoid Pilot on M-PV005-01 Adapter



PV03 with Remote Bleed Pilot on M-PV005-01 Adapter

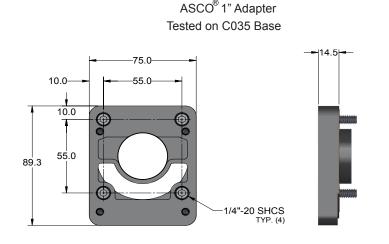




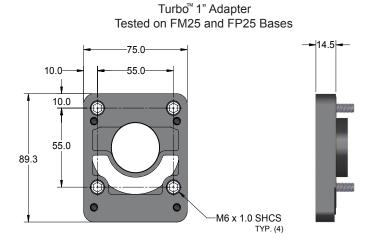




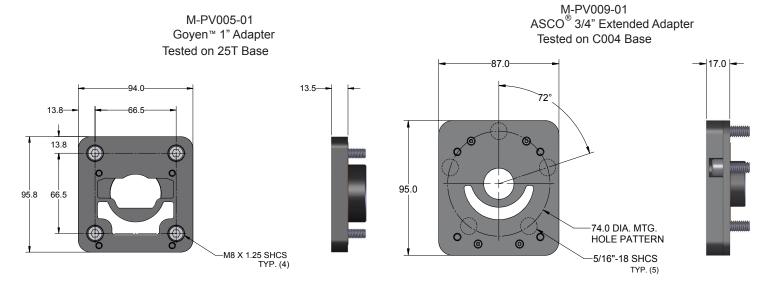
M-PV001-01 M-PV002-01 ASCO®/ Flex-Kleen® 3/4" Adapter Goyen™3/4" Adapter Tested on C030 and C033 Bases Tested on 20T Base --|17.0 |---87.0-**17.0** 33.2 DIA. 30.9 DIA. 95.0 95.0 74.0 DIA. MTG 74.0 DIA. MTG HOLE PATTERN HOLE PATTERN -M8 X 1.25 SHCS M8 X 1.25 SHCS



M-PV003-01



M-PV004-01







MAC 3/4" or 1" Base

